

Chipbreaker Geometry	Process Type	Chipbreaker Type	Ground Wiper	Ground Edge	Ground Clamping Base
PDR	Roughing	Positive	No	No	Yes
PDR-SC	Roughing	Negative	No	No	Yes
PDR-MM	Roughing	Positive	No	No	Yes
PDTR-8M	Roughing	Positive	No	No	Yes
R	Roughing	Positive	Yes	No	Yes