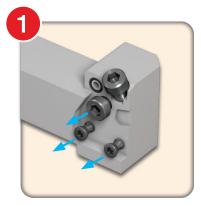
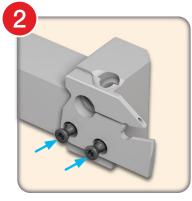
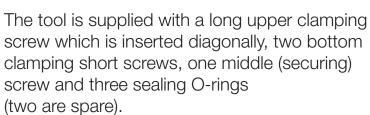
## **Adapter Assembly on Square Shanks**

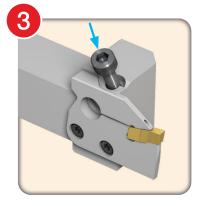


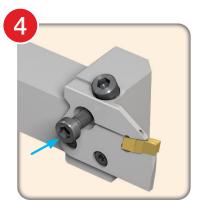












- Unscrew all four screws and check that the O-ring is in place (1)
- Start by clamping the adapter with the two short bottom screws (2)
- Then place the insert into the pocket and clamp it with the long diagonal screw (3)
- Tighten the middle (securing) screw (4)

**Note:** The only purpose of the middle screw (SR M6X12DIN6912) is to secure the adapter against the O-ring and holder, in order to ensure a seal.