## **Universal Marking for Deep Drilling Tools**

D- Tool diameter Metric- D18.40 Inch- D.724

d- Pilot diameter

**Metric**- d23.5 **Inch**- d.630

## Tool style

A- Single cutting edge

**B-** Multiple cutting edges

## Thread type

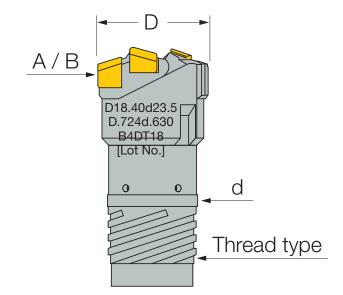
**1ST-** Single start thread single tube

**2ST-** Two start thread single tube

**4ST-** Four start thread single tube

**4DT-** Four start thread double tube

18- Tube diameter



D18.4d23.5 D.724d.630 B4DT18 [Lot No.]

