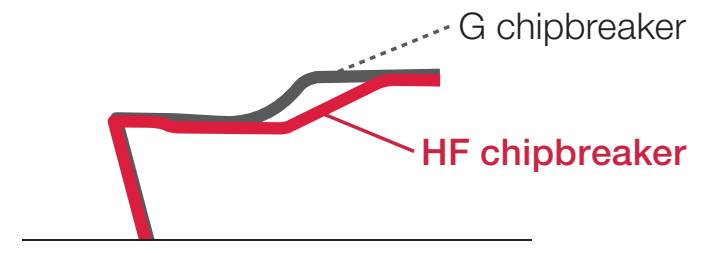


	NPHT		
	IC908	IC520	IC806
<b>P</b>	● ● ●	○	○○
<b>M</b>	○○	○	● ● ●
<b>K</b>	● ● ●		○○
<b>N</b>	● ● ●		○○
<b>S</b>	○○	○	● ● ●
<b>H</b>	○○		● ● ●

● ● ● First priority

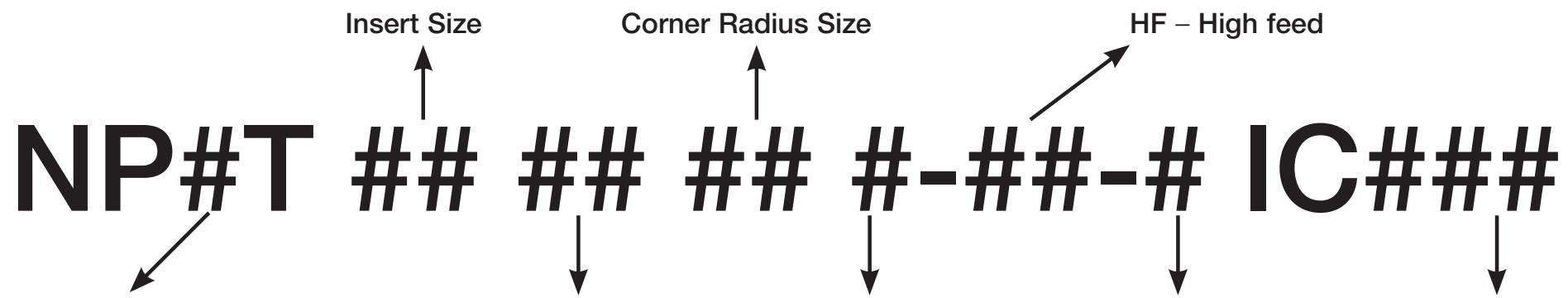
### Chipbreaker comparison

**HF** - Provides drilling stability at high feed rates



Chipbreaker cross-section

### Insert Description:



#### Insert Type:

- M – pressed (central & intermediate)
- H – grounded (peripheral)

#### Chipbreaker Type:

- G - General
- HF – High feed

#### Insert Position:

- P - peripheral
- I - Intermediate
- C - center

#### Grade