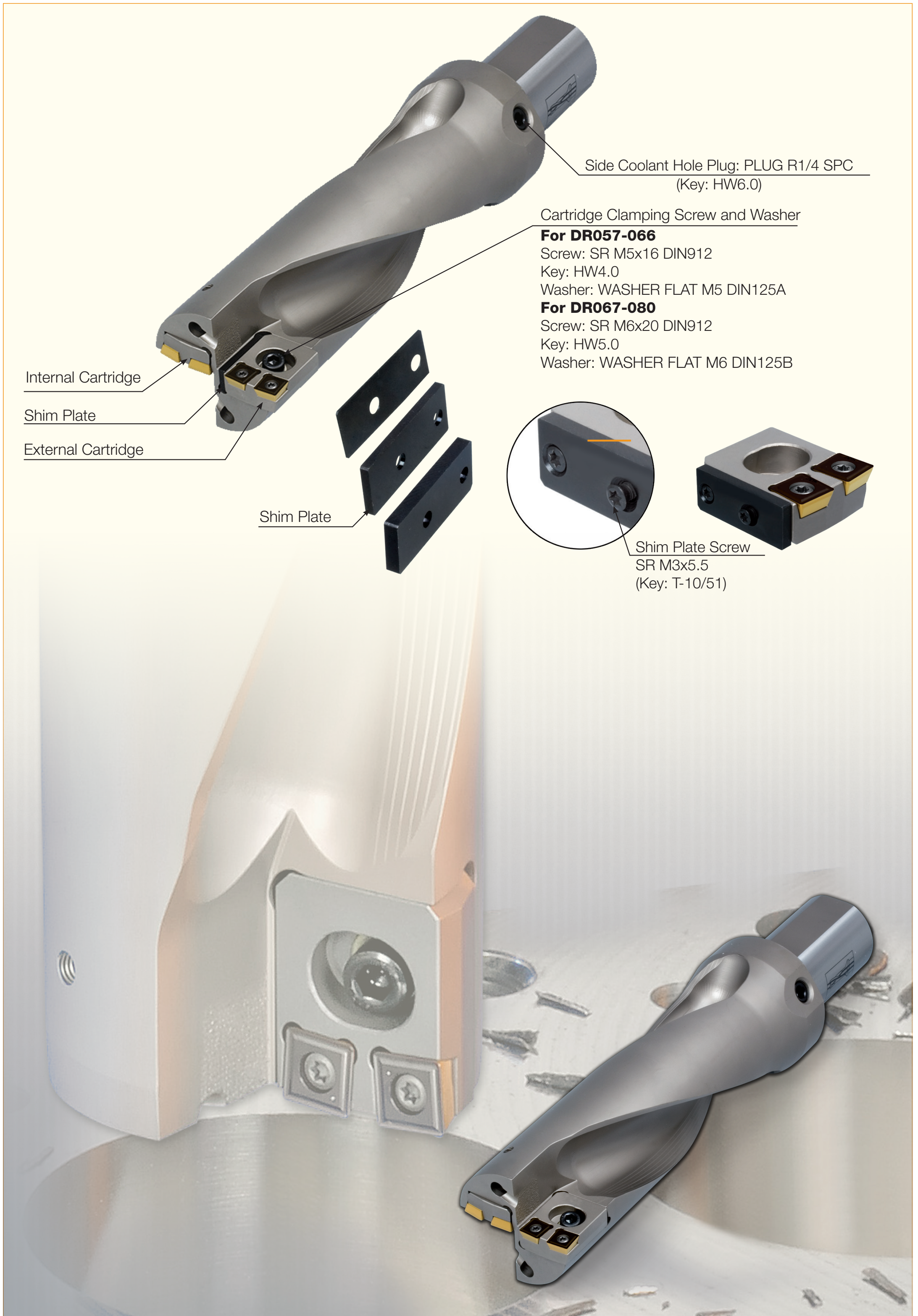


Drill Assembly



Designation	Dimensions						DCX ⁽¹⁾	Shim Plate	Cartridges	Inserts	Insert Clamping Screw	Key Blade & Handle
	DC	LU	DCONMS	DF	LPR	LS						
DR057>062-155-50-10/11CA	57	155	50	75	201	80	63	ISP-10-D058 ISP-10-D059 ISP-10-D060 ISP-10-D061 ISP-10-D062	Internal: CA57>62-IN-10/10	On internal cartridge: Ext.-SOMT 100408-DT Int.-SOMT 100408-DT	On internal cartridge: Ext.&Int.-SR 14-571	On internal cartridge: Ext.&Int.-BLD T10/S7
	58	155	50	75	201	80			External: CA57>62-EX-10/11	On external cartridge: Ext.-SOMT 110408-DT Int.-SOMT 100408-DT	On external cartridge: Ext.-SR 14-544/S Int.-SR 14-571	On external cartridge: Ext.-BLD T15/S7 Int.-BLD T10/S7
	59	155	50	75	201	80						
	60	155	50	75	201	80						
	61	155	50	75	201	80						
	62	155	50	75	201	80						
DR063>066-165-50-10/11CA	63	165	50	75	215	80	67	ISP-10-D064 ISP-10-D065 ISP-10-D066	Internal: CA63>66-IN-10/10	On internal cartridge: Ext.-SOMT 100408-DT Int.-SOMT 100408-DT	On internal cartridge: Ext.&Int.-SR 14-571	On internal cartridge: Ext.&Int.-BLD T10/S7
	64	165	50	75	215	80			External: CA63>66-EX-10/11	On external cartridge: Ext.-SOMT 110408-DT Int.-SOMT 100408-DT	On external cartridge: Ext.-SR 14-544/S Int.-SR 14-571	On external cartridge: Ext.-BLD T15/S7 Int.-BLD T10/S7
	65	165	50	75	215	80						
	66	165	50	75	215	80						
DR067>073-183-50-11/12CA	67	183	50	75	240	80	74	ISP-11-D068 ISP-11-D069 ISP-11-D070 ISP-11-D071 ISP-11-D072 ISP-11-D073	Internal: CA67>73-IN-11/11	On internal cartridge: Ext.-SOMT 110408-DT Int.-SOMT 110408-DT	On internal cartridge: Ext. & Int. SR 14-544/S	On internal cartridge: Ext.&Int.-BLD T15/S7
	68	183	50	75	240	80			External: CA67>73-EX-11/12	On external cartridge: Ext.-SOMT 120408-DT Int.-SOMT 110408-DT	On external cartridge: Ext.-SR 14-544/S Int.-SR 14-544/S	On external cartridge: Ext.&Int.-BLD T15/S7
	69	183	50	75	240	80						
	70	183	50	75	240	80						
	71	183	50	75	240	80						
	72	183	50	75	240	80						
DR074>080-200-50-12/14CA	74	200	50	75	250	80	81	ISP-12-D075 ISP-12-D076 ISP-12-D077 ISP-12-D078 ISP-12-D079 ISP-12-D080	Internal: CA74>80-IN-12/12	On internal cartridge: Ext.-SOMT 120408-DT Int.-SOMT 120408-DT	On internal cartridge: Ext.&Int.-SR 14-544/S	On internal cartridge: Ext.&Int.-BLD T15/S7
	75	200	50	75	250	80			External: CA74>80-EX-12/14	On external cartridge: Ext.-SOMT 140512-DT Int.-SOMT 120408-DT	On external cartridge: Ext.-SO 50090I Int.-SR 14-544/S	On external cartridge: Ext.-BLD T20/S7 Int.-BLD T15/S7
	76	200	50	75	250	80						
	77	200	50	75	250	80						
	78	200	50	75	250	80						
	79	200	50	75	250	80						
	80	200	50	75	250	80						

• Hole tolerance: D±0.5 in average conditions. However, it can be higher or lower according to machine and tooling conditions

(1) Cutting diameter maximum • By shifting the drill center along the lathe X-axis, while using the thickest shim plate