

# Universal Marking for Deep Drilling Tools

Single Tube  
system

1ST : Single start thread  
2ST : Double start thread  
4ST : Four start thread

BLANK: Thread on one end only  
TBE : Same thread on at both ends

Tube L

**S I 4ST D.425 d39 L1600 TBE -nPCS METRIC**  
**S I 4ST D1.673 d1.535 L62.992 TBE -nPCS INCH**

I : Inner Thread  
O : Outer Thread

Tube ØD

Thread Pilot Ød

BLANK: single piece construction  
-n pcs : n jointed tubes

