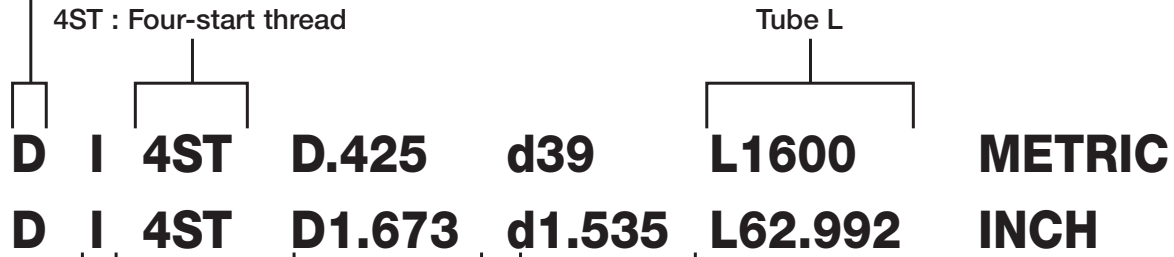


Universal Marking for Deep Drilling Tools

Double Tube system

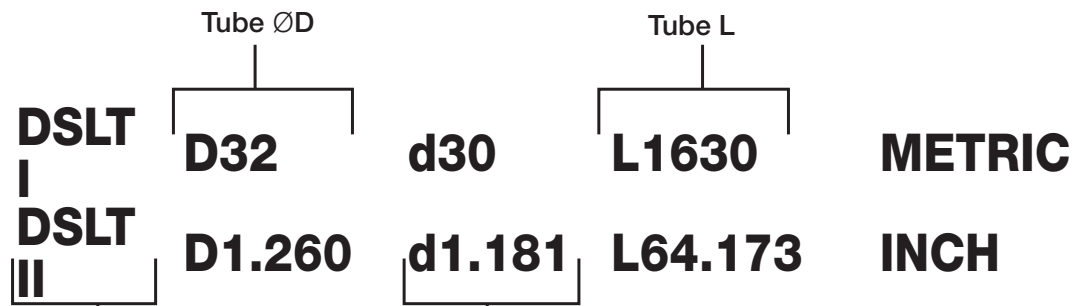
1ST : Single-start thread
2ST : Double-start thread
4ST : Four-start thread



I : Inner Thread
O : Outer Thread

Tube $\varnothing D$

Thread Pilot $\varnothing d$



Inner Tube for Double tube system

Thread Pilot $\varnothing d$

