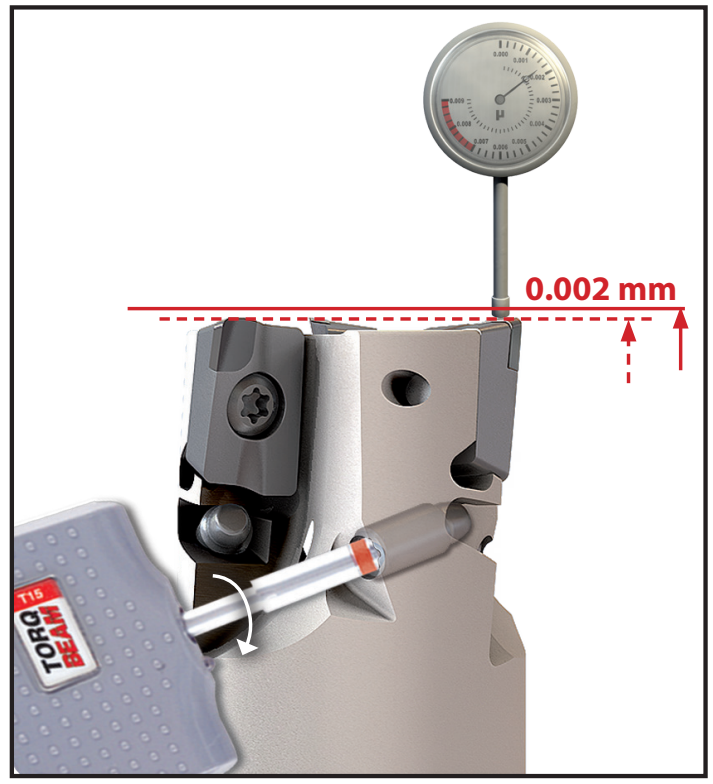
The adjustable tools were designed with insert pockets that feature a flexible rear stopper, which can be adjusted by a slanted screw. This mechanism enables an adjustment of insert front end axial position within 0.002 mm.



These tools may be used also for regular **HELI2000** AD.. 1505... inserts, for applications which require precise frontal edge adjustment.

The adjustable tools provide excellent surface finish and prolong insert life.