

Maximum width of cut a_e max (AEMX)* for P290 ACK... extended flute cutters

$\frac{APMX}{DC}$	Up to 1.5	Over 1.5 up to 2.5	Over 2.5
AEMX	$0.2 \times DC$	$0.15 \times DC$	$0.1 \times DC$

* Designation in accordance with standard ISO 13399 are given in parentheses

