

ISCAR's T-GEAR tool line is intended for producing milling involute gears in diverse module ranges. The tools can be used for both roughing and finishing operations on all machine types. Precision ground solid carbide heads are able to produce gears that meet DIN 3972 class 10.

Designation	Cutter No.	No. of gear teeth
SD D32-M1.00-NO1-SP15	1	12-13
SD D32-M1.00-NO2-SP15	2	14-16
SD D32-M1.25-NO3-SP15	3	17-20
SD D32-M1.25-NO4-SP15	4	21-25
SD D32-M2.00-NO4-SP15		
SD D32-M1.50-NO5-SP15	5	26-34
SD D32-M2.00-NO5-SP15		
SD D32-M1.50-NO6-SP15	6	35-54
SD D32-M1.75-NO6-SP15		
SD D32-M2.00-NO6-SP15		
SD D32-M2.25-NO6-SP15		
SD D32-M2.50-NO6-SP15		
SD D32-M1.75-NO7-SP15		
SD D32-M2.25-NO7-SP15		
SD D32-M1.75-NO8-SP15	8	> 134

