

Insert	Size	Chipbreaker Geometry	Process type	Chipbreaker Type	Ground Wiper	Ground Edge	Ground Clamping Base
HM390 TPKT 0502PDR	05	PDR	ROUGH AND SEMI FINISH	Negative	No	No	No
HM390 TPCT 0502PDR			SEMI AND FINISH	Negative	Yes	Yes	Yes