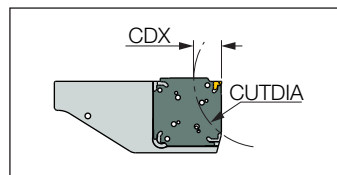


Table determining depth of cut for grooving as function of workpiece diameter.

Designation	CUTDIA																	
TGTBQ...D52-JHP	53	54	55	56	57	59	61	64	67	71	75	81	88	96	107	122	141	169
TGTBQ...D82-JHP	107	110	114	119	124	130	137	145	154	165	178	194	213	237	267	308	363	443
TGTBQ...D120-JHP	202	210	219	229	240	253	267	283	302	324	349	380	417	462	518	592	689	827
TGTBQ...D160-JHP	345	361	377	396	418	441	468	499	534	576	624	682	753	840	951	1096	1294	1583
CDX	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4



Designation	CUTDIA																	
TGTBQ...D82-JHP	83	83	84	84	85	86	87	88	89	91	92	94	96	98	101	103		
TGTBQ...D120-JHP	139	141	143	145	148	150	153	156	160	164	168	172	177	183	188	195		
TGTBQ...D160-JHP	220	225	229	234	239	245	251	257	264	271	279	288	298	308	320	332		
CDX	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22		

Designation	CUTDIA																	
TGTBQ...D120-JHP	121	122	123	123	124	125	125	126	127	128	129	130	131	132	134	135	137	
TGTBQ...D160-JHP	171	177	181	183	184	186	188	190	193	195	198	200	203	206	209	213	217	
CDX	56-60	53-55	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	

- 1. Block:** TGTBQ...D...
- 2. Blade:** T/DGAQ...
- 3. Locating Pin:** Side thrust Pin 3mm
- 4. Screw:** SR M4x10 ISO 14580
- 5. Screw:** SR M4x9-Seal-JHP
- 6. Seal washer:** CSW 1/8"
- 7. O-ring:** O-ring 10x2 NBR

