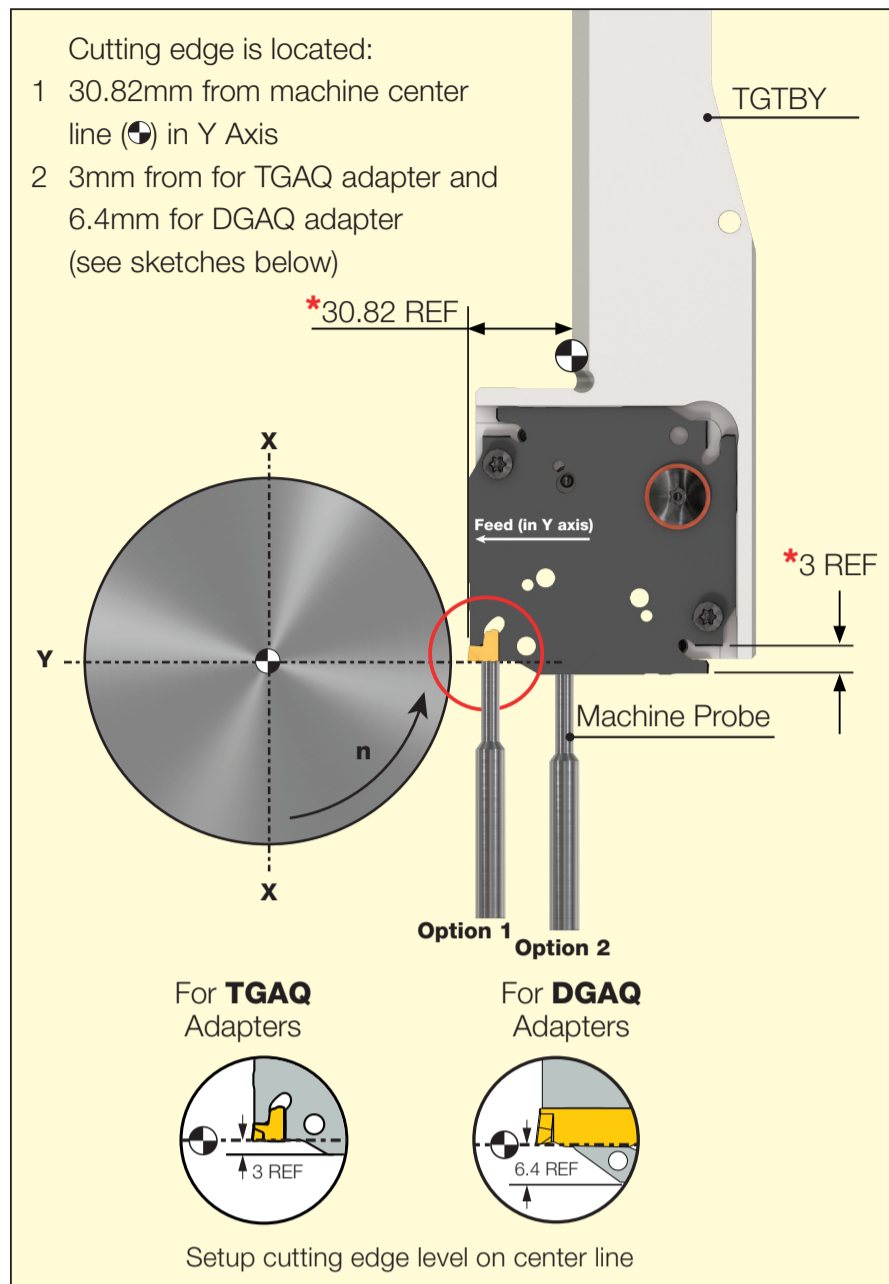
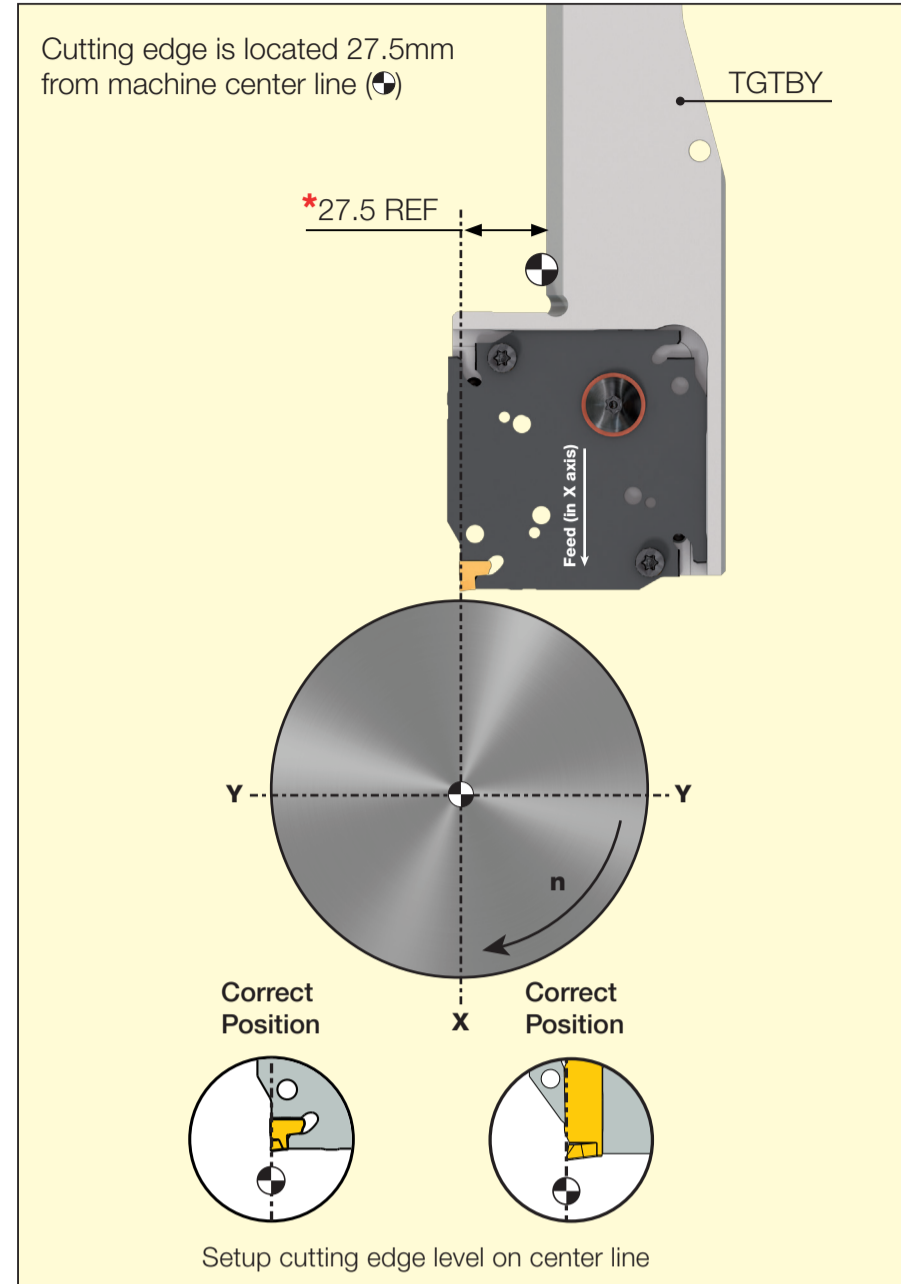


Y-Axis Tool Setup on Multi-Task Machines

Parting and Setup in Y Axis Direction



Parting and Setup in X Axis Direction - Optional



* For Y Axis cut off, compensate 30.82mm in Y Axis direction and compensate 3mm for TGAQ adapters or 6.4mm for DGAQ adapters in X Axis direction.

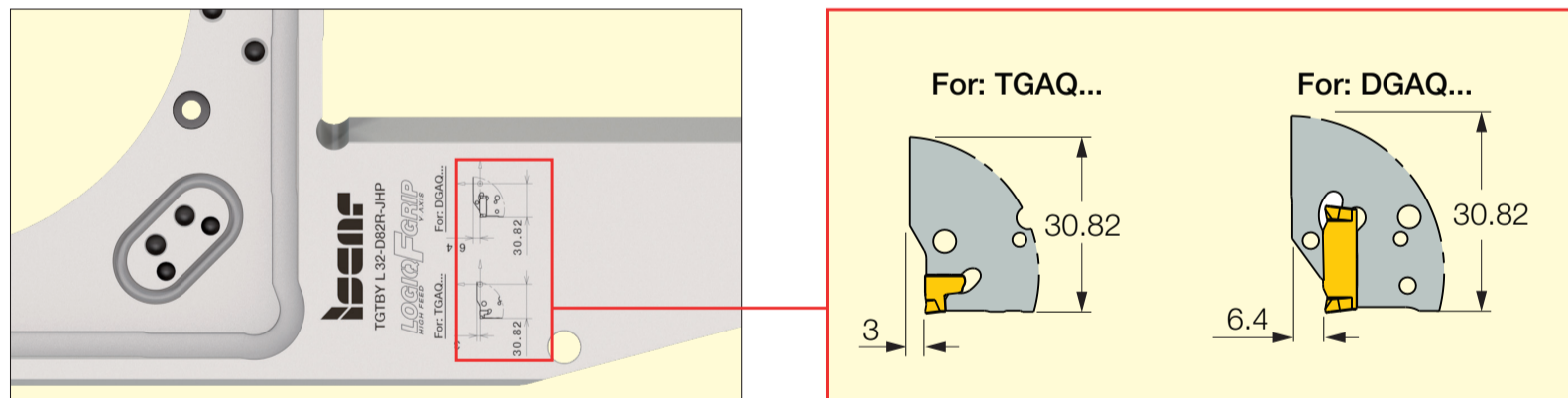
* For X Axis cut off, compensate 27.5mm in Y Axis direction. Location pin should be removed

Set the cutting edge on the center line:
 Option 1 - Gauge the cutting edge - this is preferable due to better accuracy
 Option 2 - Gauge the blade and compensate 3mm / 6.4mm

Click Link to See Short Video

https://youtu.be/CoJFg_LSUGw

For setup, use the dimensions marked on the tool block



TGBY L32-D82R-JHP	TGBY L32-D82L-JHP	TGBY R32-D82L-JHP	TGBY R32-D82R-JHP
L- Holder (prism) orientation R- Pocket side	L- Holder (prism) orientation L- Pocket side	R- Holder (prism) orientation L- Pocket side	R- Holder (prism) orientation R- Pocket side