

Depth of cut as function of workpiece diameter

Designation	Dmax																			
TGTBQ ..R/L-D65-ECD	98	95	90	87	84	81	78	76	74	73	72	70	69	68	67	66	65			
CDX	8	9	10	11	12	13	14	15	16	17	18	19	20-21	22	23-24	25-33	32.5			
TGTBQ ..R/L-D82-ECD	118	116	112	108	105	102	99	97	95	93	91	90	89	88	87	86	85	84	83	82
CDX	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	31	41

The tool cannot be used for grooving applications when the workpiece diameter is larger than 118mm.

