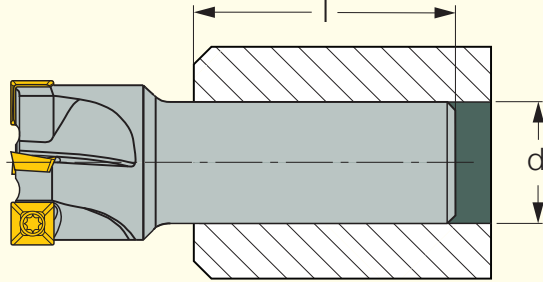


Diameter Change According to Insert Radius

R	0.8	1.0	1.5	2.0	2.5	3.0
ΔD	+0.03	0.0	-0.07	-0.14	-0.21	-0.28

Endmill Shank Styles

	Shank Diameter (d)	l min. Recommended
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	Cylindrical	10	1.5xd
		16	1.5xd
		20	1.5xd
		25	1.5xd
		32	1.5xd
		40	1.5xd

	Weldon	12	45
		16	48
		20	50
		25	56
		32	60
		40	70
		50	80