

## Tool installation



- 1 Insert the collet into the shaft



- 2 Lock the shaft using the dedicated key as shown in the picture, and screw the collet in position



- 3 Insert the cutting tool into the collet then tighten the collet using both keys as shown in the picture



- 4 Use a dial indicator to align the spindle housing on the ground edge



- 5 Use ER16 wrench to fasten the ER16 nut on the holder