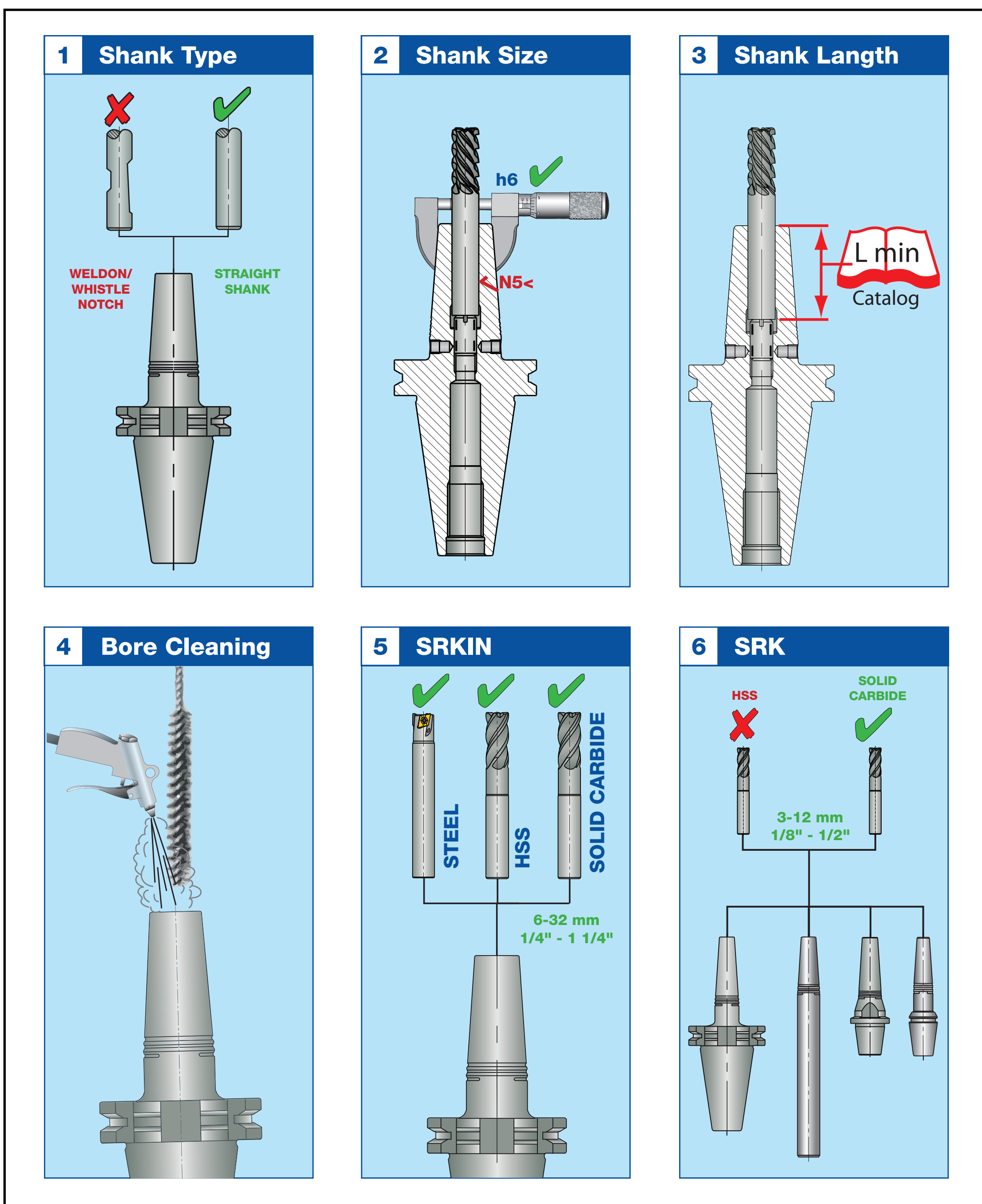


SHRINKIN Induction Heating Unit for Shrink Tool Chucking - INDN AP UNIT



What's in the box

- AP Induction Unit
- Clamping ring
- 7 stop discs for whole range of shrinkable holders
- Protective gloves
- 1L of cooling and protection concentrate

Not included – suitable holder adaptor – should be ordered separately

3446176	INDN AP AD 32	Multi adapter HSK32
3446177	INDN AP AD 40	Multi adapter HSK40/C4
3446178	INDN AP AD 50	Multi adapter HSK50/C5/#30
3446179	INDN AP AD 63	Multi adapter HSK63/#40/C6/KM63
3446180	INDN AP AD 80	Multi adapter HSK80/C8/#45
3446181	INDN AP AD 100	Multi adapter HSK100/C10/#50

Technical data

Machine type	INDN AP INDUCTION UNIT
Clamping range	Ø3-32mm (1/8" - 1 1/4") (Carbide), Ø6-32mm (1/4" - 1 1/4") (HSS)
Coil	Fixed
Max. tool length	400mm (15.748")
Max. cooling length	200mm (7.874")
Cooling type	Liquid cooling with drying, geometry independent
Cooling time / Liquid tank	30s / 50L (13.2 GAL)
Max. machine interface	HSK A100 / #50 taper cone
Power	11kW
Electric current supply	400V / 16A / 50 Hz - EU (480V / 15A / 60Hz - US)
Air pressure	4 Bar (58PSI)
Dimensions (W x D x H)	800 x 560 x 1720 mm (31.496" x 22.047" x 67.716")
Weight	120 Kg (265 lb)

Operation TIP

For easy and safe operation of shrink holders do not disassemble and use preset screw



Needed infrastructures for INDN AP unit:

16A 5pin industrial socket



G3/8 connection to air hose (4 Bar) (58 PSI)

